

Parenteral Nutrition Preparation

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Admixture Types

- 2-in-1
 - Dextrose + amino acids + micronutrients
 - Fat emulsion separately infused
- 3-in-1
 - Dextrose + amino acids + micronutrients + fat emulsion
 - Often referred to as TNA (total nutrient admixture)

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Admixture Types



2-in-1



3-in-1 (TNA)

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Advantages of TNAs

Advantages

- All components aseptically compounded by the pharmacy
- Preparation is more efficient for pharmacy personnel, especially if automated
- Less manipulation of the system during administration
- Less risk of contamination during administration
- Inhibited or slower bacterial growth if contamination does occur compared to separate IVFE
- Less nursing time needed for one container per day and no piggyback IVFE to administer
- Less supply and equipment expense for only one infusion pump and IV tubing
- More convenient storage, fewer supplies, easier administration in home care settings
- Dextrose and venous access tolerance may be better in some situations
- Possible applications in fluid-restricted patients because IVFE 30% is restricted to use in TNA
- May be more cost-effective overall in certain settings
- Fat clearance may be better when IVFE is administered over more than 12 hours

American Society of Parenteral and Enteral Nutrition. The A.S.P.E.N. nutrition support core competencies: a core-based approach – the state of the art. *ASPEN*. Spring 2008. 300-307.

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Disadvantages of TNAs

Disadvantages

Larger particle size of admixed IVFE precludes use of 0.22-micron (bacteria-eliminating) filter, and requires larger pore size filter of 1.2 microns

Admixed IVFE less stable, more prone to separation of lipid components

Formulations are more sensitive to destabilization with certain electrolyte concentrations

Formulation more sensitive to destabilization with low concentrations of dextrose and amino acids

Lower pH amino acid formulations may destabilize the IVFE-portion of admixture

Formulation may be unstable when the final concentration of IVFE is low

Difficult to visualize precipitate or particulate material in the opaque admixture

Certain medications are incompatible with IVFE portion of admixture

Catheter occlusion more common with daily IVFE

Less stable over time than dextrose–amino acids PN formulations with separate IVFE

Journal of Parenteral Science and Technology. The A.S.P.E.N. nutrition support conference: a new approach – the stable patient. SE. 56(4)2002. JAPEN. Spring 2002. 142-147.

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What do we do in the real world?

- Most pediatric hospitals use 2-in-1's
 - May not have enough fat for stable emulsion and more prone to “crack” because of lower pH
 - Increased Calcium-Phosphorus needs so greatly potential for precipitation
 - More likely to have limited access and thus more likely to have incompatibility issues
 - Worried about infection risk
 - Should only hang lipids over 12hrs if drawn up into new container (i.e., syringe) from original containers
- Adult hospitals use both methods depending on hospital standards

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Storage/Compounding – General Principles

- Each component of PN prescription should be reviewed to ensure balanced PN formulation is provided
- Each component assessed for dose and potential compatibility problems
- All compounded PN formulations should be visually inspected to ensure no gross contamination or precipitation present
- Should follow manufacturer's compounding sequence to ensure safety of preparation



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Storage and Compounding

- Require stringent cleanroom requirements (according to USP <797>)
 - Medium risk

TABLE 15-6 Risk Level Classification and Beyond-Use Dating Guidelines for Compounded Sterile Preparations (CSPs)

Risk Level	Example(s)	Beyond-Use Dating	
		Room (20–25°C)	Refrigeration (2–8°C)
Low	Reconstitution of a single dose vial of lyophilized powder with a sterile diluent for transfer into another container (eg, pediatric parenteral multivitamins)	48 hours	14 days
Medium	Mixing of multiple manufactured additives for transfer into a large-volume parenteral solution (eg, PN formulations)	30 hours	9 days
High	Preparation of nonsterile powder for intravenous infusion (eg, extemporaneously compounded L-glutamine for supplementation in PN formulation)	24 hours	3 days

American Society of Parenteral and Enteral Nutrition. The A.S.P.E.N. practice approach to clinical nutrition: the state-of-the-art manual. 6th. Hagerstwon, PA: ASPEN; 2012. 300-307.

- Follow manufacturer's instructions

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Storage and Compounding

- Compounder vs. dual-chamber bags
 - Compounder provides individualized therapy
 - Self
 - Flexibility of timing
 - Increased requirements, cost
 - Outsource
 - Inflexibility of timing
 - Compounding and its requirements are someone else's problems
 - Dual-chamber bags provide convenience

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Compounder



<http://pharmacorner.com/default.asp?action=article&ID=892>

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Dual-chamber = Clinimix

- <http://www.clinimix.com/about>



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http://www.prestoimages.net/store/r648/648_pd2008418_1.jpg

Compounding Order Example

- 1st combine amino acids, dextrose, sterile water for injection
- 2nd add electrolytes
 - 1st electrolyte should be phosphorus salt(s)
 - Last electrolyte should be calcium gluconate
- 3rd add vitamins and trace elements
- Inspect for particulate matter/precipitation
- Last add IVFE (if TNA)

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Stability vs. Compatibility

- Stability refers to
 - Degradation of nutritional components that changes its original characteristics
 - Maillard reaction → occurs between IV dextrose and such amino acids as lysine, resulting in brownish discoloration of the final formulation
 - Ability of PN additives, including medications, to maintain their chemical integrity and pharmacological activity
 - Photodegradation caused by light exposure, particularly fluorescent light, results in loss of some vitamins, including cyanocobalamin, folic acid, phylloquinone, pyridoxine, riboflavin, thiamin, and retinol

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Stability vs. Compatibility

- Compatibility involves formation of precipitates
 - Can be solid, such as crystalline matter, or liquid, such as phase separation of oil and water in a TNA
 - Majority of studies evaluating additive and Y-site compatibility with PN formulations evaluate only physical compatibility; few include stability
 - Can be different between a 2-in-1 and 3-in-1 due to presence of fat emulsion

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Stability and Compatibility Issues

- Fat emulsion in TNA (3-in-1)
- Calcium-phosphorus
- Medications

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Fat Emulsion in TNA

- IVFE consists of interior oil phase dispersed in external water phase
- Polar and nonpolar regions on same fat droplet are responsible for maintaining stability
- Polar regions create negative charge, or zeta potential, on the surface of the fat droplet that promotes repulsion between neighboring lipid particles of the same charge
- When surface charge becomes less negative, fat droplets begin to aggregate into larger fat globules (greater than 1 micron in diameter), and emulsion becomes unstable
- Clinically, IVFE becomes unsafe for administration at this point, and fat globules may lodge in pulmonary vasculature, compromising respiratory function
- Factors that may alter electrical charge on fat droplet surface include reductions in pH and addition of electrolyte salts
- Preferred pH range of 6 to 9
 - Outside of range may irreversibly destabilize or “crack” emulsion

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“Cracked” TNA???

- Oil phase separates from water phase and first appears as subtle changes in uniformly white appearance of the emulsion which may progress to yellow oil streaks throughout the bag or development of amber oil layer at top of admixture bag

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Calcium-Phosphorus

- In 1994, FDA released safety alert in response to reports of two deaths and at least two cases of respiratory distress associated with administration of PN formulations thought to contain insoluble or unstable intermediate (i.e., calcium phosphate crystals)
- Diffuse microvascular pulmonary emboli containing calcium phosphate were confirmed upon patient autopsies
- Calcium-phosphate solubility is major compatibility concern with PN formulations
- Prescribers must be familiar with limitations for addition of calcium and phosphate
- Compounding pharmacist is then a secondary check for calcium- phosphate solubility

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Calcium-Phosphorus

TABLE 15-8 Factors That Influence Calcium and Phosphorus Compatibility in PN Formulations

Amino acids concentration
 Amino acids product composition (ie, pH or phosphorus content)
 Calcium and phosphate concentrations
 Calcium salt form
 Dextrose concentration
 pH of formulation
 Temperature of formulation
 Order of mixing additives

Adapted with permission from Trissel LA. *Trissel's Calcium and Phosphate Compatibility in Parenteral Nutrition*. Houston, TX: TriPharma Communications; 2001, © Lawrence Trissel.

American Society of Parenteral and Enteral Nutrition. The A.S.P.E.N. website suggests these guidelines: a one-to-one approach – the safe Crystal. In: *ASPN's Spring Field 2007*.

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Medications

- Precipitates from medication incompatibilities or emulsion disruption from medication additives
- Studies of medications with 2-in-1 and TNA PN formulations during simulated Y-site administration have been performed
 - Incompatibilities ranged from formation of precipitates, to haziness, discoloration, and emulsion disruption with frank separation of oil and water phases
- Compatibility by Y-site infusion (co-infusion) is not synonymous with admixture into PN formulation because time of exposure between medication and PN components is greatly increased with admixture
- Additionally, pharmacokinetic variables must be considered with admixture of medication into PN because medication must be safe and effective when administered as continuous infusion or over cycle time of PN formulation